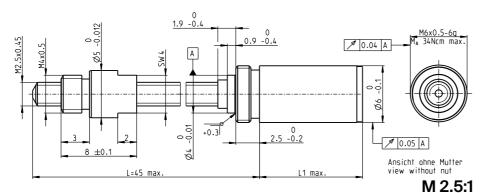
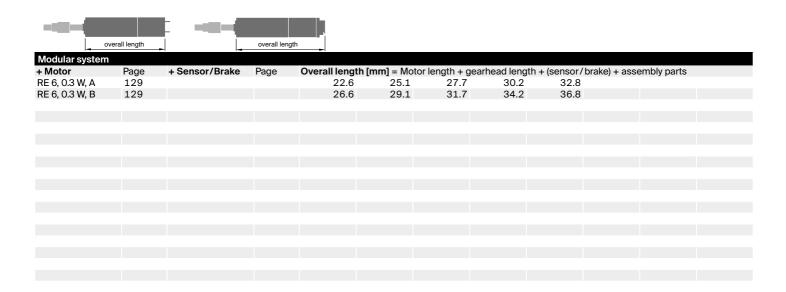
## Screw Drive GP 6 S Ø6 mm, metric lead screw



Technical data							
Screw	0.45, st	15, stainless stee					
Standard length	45 mm						
Special length (5 r	os)	max. 80 mm					
Nut (standard)		thread nut					
Material				bro	onze*		
Axial play				< 0.088	3 mm		
Planetary gearhead			5	straight			
Bearing		ball bearing					
Radial play, 5 mm	< 0.12 mm						
Axial play		preloaded					
Max. continuous in		12 000 rpm					
Recommended tem	peratur	e range	•	-15+	80°C		
Max. axial load (stat	ic)1				10 N		
Number of stages	1	2	3	4	5		
Max. radial load,							
5 mm from flange	5 N	5 N	5 N	5 N	5 N		

	Stock program Standard program		Part numbers							
	Special program (on request)	4	428758	428757	428756	420663	428755			
Scr	ew drive data									
1	Reduction		3.9:1	15:1	57:1	221:1	854:1			
2	Absolute reduction		27/7	729/49	19683/343	531441/2401	1438907/16807			
20	Max. feed velocity <sup>1</sup> mm	/s	15	10	2.6	0.7	0.2			
21	Max. feed force (continuous) <sup>1</sup>	N	2	3	4	6	10			
22	Max. feed force (intermittent) <sup>1</sup>	N	6	8	12	15	15			
4	Number of stages		1	2	3	4	5			
7	Max. efficiency gearhead incl. screw	%	28	24	21	19	16			
8	Weight <sup>1</sup>	g	2.9	3.3	3.7	4.1	4.5			
9	Average backlash no load	•	1.8	2.0	2.2	2.5	2.8			
23	Mechanical positioning accuracy <sup>1</sup> m	m	0.106	0.107	0.107	0.107	0.108			
10	Mass inertia gearhead incl. screw <sup>1</sup> gcr	n²	0.001	0.001	0.001	0.001	0.001			
11	Gearhead length L1 m	m	6.9	9.4	12.0	14.5	17.1			
1 bas	ed on screw length 45 mm									



<sup>\*</sup>Note: This spindle nut contains leaded bronze for functional reasons. This product therefore does not fulfill the requirements for the permitted maximum concentration of hazardous substances in accordance with the EC directive 2011/65/EC (RoHS) for all applications. The screw drives may therefore only be used for devices that are not subject to this directive.