## **MasterMACS** Data **Programmable Motion Controller**



## MasterMACS

rounds off the Motion Controller portfolio with the highest computing power and multiple integrated bus interfaces as standard.

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Controller versions	
	CANopen Master/Slave, EtherCAT Master, EtherCAT Slave, Standalone with APOSS® wir
Features	
Motion features	Trapezoidal, jerk limited, CAM, synchronous travel, path, kinematics
Profile generator cycle	1 kHz (1 ms)
Sampling rate of PID positioning controller wi speed and acceleration feed-forward control	th 1 kHz (1 ms)
Maximum number of axes	32
Web server (visualization)	yes
Expandable memory	SD-Card
Electrical data	
Logic supply voltage V <sub>c</sub>	18 - 30 VDC
Inputs	
Digital inputs	10 (PLC level)
Analog inputs	-
Hall sensor signals	-
CAN-ID (CAN node identification)	configurable with DIP switch
Output	
Digital output	4 (max. 100 mA per output)
Analog output	-
Encoder voltage output	+5 VDC, max. 200 mA
Profinet	on request
Interfaces	
CAN	2 high; low (max. 1 Mbit/s)
RS232 / RS485	1 x RxD; TxD / 1 x Data+; Data-
EtherCAT-Master / EtherCAT-Slave	1/1
Ethernet	1
USB 2.0	1 Data+; Data- (Full Speed)
Encoder inputs	1
Digital incremental	1 (differential, max. 5 MHz)
Hiperface/Endat	
Encoder outputs	
Encoder TTL outputs	-
Indicator	
LEDs	10 (status, USB, EtherCAT)
Display	Option
Environmental conditions	
Temperatrue – Operation	0+40°C
Temperature - Storage	-20+85°C
Humidity (condensation not permitted)	2080%
Mechanical data	
Weight	500 / 300 g (DIN/compact housing)
Dimensions (L x W x H)	108 x 108 x 67 / 125 (108) x 98 x 42 mm
Mounting	DIN mounting / compact housing

## Data logger/web server

For development and analysis purposes, it is frequently helpful to collect, prepare and output data on drive systems.

Our MACS controllers provide easy options for high-performance data storage, be it on an internal SD card or via a connected PC tool. Relevant data can be recorded on a per-event basis or for long-term observation.

This data can be read out and analyzed at a later time. This flexibility makes it possible to use the MasterMACS purely as data collectors. An integrated web server provides the option of performing analysis and configuration via remote diagnostics.